

Work Order ID 60725-2

Wednesday, July 21, 2010 11:49:20 AM

split



Item ID: 41232-000-001-001

Accept



Setup Start



Revision ID:

Item Name: Emergency Flotation Step Actuator, LH

Stop



Start Date: 7/21/2010 Start Qty: 200

Required Date: 7/29/2010 Req'd Qty: 200



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

MF

Date: 10-7-21 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

41232-000-001

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile D412-763 & type labels per PPP 41232-000-001 CHG 002

8/6/08/12

HJ for MF 10/08/4

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

R 10/8/4

120

0.00



QC4- 100% inspect kits for completeness

QC

Memo

0.00

Quality Control

8/6/08/12

(+)

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Item ID: 41232-000-001-001

Accept

Revision ID:

Item Name: Emergency Flotation Step Actuator, LH

Start Date: 7/21/2010 Start Qty: 2.00

Required Date: 7/29/2010 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP 41232-000-001-001

Location: B1
PPP Rev: B1

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/8/12 SP (10)

10/08/13 JF
mf
10-8-12

Picklist Print

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Work Order ID: 60725

Parent Item: 41232-000-001-001

Parent Item Name: Emergency Flotation Step Actuator, LH

Start Date: 7/21/2010

Required Date: 7/29/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-02-28 JLM
10.06.11 41232-200-006-001 replace with D4094-1 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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124K002-4CR-0545 Purchased



Hose ass'y-Step Actuator

Location

ST389

Loc Qty

8

Loc Code

110145

110

Each

0.0000

1

2

41232-200-001-001 Manufactured



Step Actuator LH Ass'y

41232-200-003-001 Manufactured



Spring (Step Actuator)

Location

ST365

Loc Qty

101

Loc Code

54173

110

Each

1.0000

1

2

41232-200-004-001 Manufactured



Reducer Tee Assembly

Location

ST364

Loc Qty

1

Loc Code

52637

1

BS981P
10/8/12sf

52637 10

54173
2

110145
BS61018
59812



lu

lu

lu

lu

S-12

S-12

S-12

S

10/6/12

-1

Picklist Print

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Work Order ID: 60725

Parent Item: 41232-000-001-001

Parent Item Name: Emergency Flotation Step Actuator, LH

Start Date: 7/21/2010

Required Date: 7/29/2010

Start Qty: 2.00

Required Qty: 2.00

41232-200-005-001

Manufactured

No

110

Each

22.0000

3

6



Spacer (Step Actuator)

Location

Loc Qty

Loc Code

ST365

22

52636

2

59811

20

110

Each

79.0000

1

AN4-23A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST359

79

107378

79

110

Each

0.0000

2

AN960JD4T6

NAS1149D0463J

Purchased

No



Washer

AN960JD416L

NAS1149D0416J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST346

279

110153

279

110

Each

8.0000

1

AP0925ELBN

Purchased

No



BARBED ELBOW

Location

Loc Qty

Loc Code

ST283

8

103727

8

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Shop Packet Print

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Work Order ID: 60725

Parent Item: 41232-000-001-001

Parent Item Name: Emergency Flotation Step Actuator, LH

Start Date: 7/21/2010

Required Date: 7/29/2010

Start Qty: 2.00

Required Qty: 2.00

Spr
D4094-1
Bracket

Manufactured No

110 Each 5.0000 1 2

Location

Loc Qty

Loc Code

ST 5
58263 5

58263

Spr
MS20392-3C21
Pin

Purchased No

110 Each 15.0000 1 2

Location

Loc Qty

Loc Code

ST315 15
104156 15

114156

Spr
MS21042L4
Nut

Purchased No

110 Each 3,929.000 1 2

Location

Loc Qty

Loc Code

ST300 3929
113422 68
114523 28
114718 23
114784 1810
115108 2000

114784

Spr
MS24665-151
Cotter Pin

Purchased No

110 Each 634.0000 1 2

Location

Loc Qty

Loc Code

ST309 634
17566 634

17566

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Work Order ID: 60725

Parent Item: 41232-000-001-001

Parent Item Name: Emergency Flotation Step Actuator, LH

Start Date: 7/21/2010

Required Date: 7/29/2010

Start Qty: 2.00

Required Qty: 2.00

MS35489-93

Purchased No

110 Each

80.0000

1 2



GROMMET



Le

Location

Loc Qty

Loc Code

ST293

80

114341

80

R-3400

Purchased No

110 f

61.4500

3.05

1114341
6.1



plastic tubing 1/4id x 3/8od-black



Piddy @

Location

Loc Qty

Loc Code

ST389

61.45

104229

11.45

109886

50

cut 2x 18" long

*7 measured
8/10/2010*

104229

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Shop Packet Print

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